

IN THE SPECIFICATION:

Submitted herewith are marked-up and clean versions of a substitute specification.

IN THE CLAIMS:

1. (Twice Amended) A method of producing a bar notch (3) in a side of a side member (1) and a cross member notch (4) on an end of a cross member (2), the method comprising the steps of:

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preliminarily shearing or punching said side member (1) at a first depth (d) from a side surface (1') of said side member (1) to produce said bar notch (3), wherein said bar notch (3) includes a plane bottom (5), which is parallel with said side surface (1') in the side member and two equally long, oblique sides (6), which have oppositely direct equal inclinations in relation to the bottom (5),

preliminarily shearing or punching said cross member (2) at said first depth (d) from a side surface (2') of said cross member (2) to produce said cross member notch (4), wherein the cross member notch has a plane end (7) in a cross member (2) and two inclined sides (8), and

secondarily shearing said side member (1) at a second depth (D) from said side surface (1') of said side member (1) and said cross member (2) at said second depth (D) from said

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side surface (2') of said side member (2), wherein said first depth (d) is less than said second (D), whereby said side member can be joined with said cross member by the bar notch (3) fitting into said cross member notch (4).